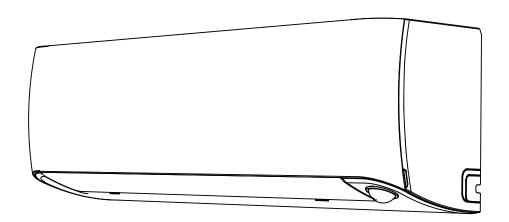
#### **SPLIT-TYPE ROOM AIR CONDITIONER**

# **Owner's Manual**





#### **IMPORTANT NOTE:**

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

Please check the applicable models, technical data, F-GAS(if any) and manufacturer information from the "Owner's Manual - Product Fiche " in the packaging of the outdoor unit. (European Union products only)

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## **Safety Precautions**

#### **Read Safety Precautions Before Operation and Installation**

Incorrect installation due to ignoring instructions can cause serious damage or injury. The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



This symbol indicates the possibility of personnel injury or loss of life.



#### **CAUTION**

This symbol indicates the possibility of property damage or serious consequences.



#### WARNING

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision(EN Standard requirements).

This appliance is not intended for use by persons(including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance(IEC Standard requirements).

### **WARNINGS FOR PRODUCT USE**

- If an abnormal situation arises (like a burning smell), immediately turn off the unit and disconnect the power. Call your dealer for instructions to avoid electric shock, fire or injury.
- **Do not** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- **Do not** use flammable sprays such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.
- **Do not** operate the air conditioner in places near or around combustible gases. Emitted gas may collect around the unit and cause explosion.
- **Do not** operate your air conditioner in a wet room such as a bathroom or laundry room. Too much exposure to water can cause electrical components to short circuit.
- **Do not** expose your body directly to cool air for a prolonged period of time.
- **Do not** allow children to play with the air conditioner. Children must be supervised around the unit at all times.
- If the air conditioner is used together with burners or other heating devices, thoroughly ventilate the room to avoid oxygen deficiency.
- In certain functional environments, such as kitchens, server rooms, etc., the use of specially designed air-conditioning units is highly recommended.

#### **CLEANING AND MAINTENANCE WARNINGS**

- Turn off the device and disconnect the power before cleaning. Failure to do so can cause electrical shock.
- **Do not** clean the air conditioner with excessive amounts of water.
- **Do not** clean the air conditioner with combustible cleaning agents. Combustible cleaning agents can cause fire or deformation.

### **A**CAUTION

- Turn off the air conditioner and disconnect the power if you are not going to use it for a long time.
- Turn off and unplug the unit during storms.
- Make sure that water condensation can drain unhindered from the unit.
- **Do not** operate the air conditioner with wet hands. This may cause electric shock.
- **Do not** use device for any other purpose than its intended use.
- **Do not** climb onto or place objects on top of the outdoor unit.
- **Do not** allow the air conditioner to operate for long periods of time with doors or windows open, or if the humidity is very high.

## **A** ELECTRICAL WARNINGS

- Only use the specified power cord. If the power cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Keep power plug clean. Remove any dust or grime that accumulates on or around the plug. Dirty plugs can cause fire or electric shock.
- **Do not** pull power cord to unplug unit. Hold the plug firmly and pull it from the outlet. Pulling directly on the cord can damage it, which can lead to fire or electric shock.
- **<u>Do not</u>** modify the length of the power supply cord or use an extension cord to power the unit.
- **<u>Do not</u>** share the electrical outlet with other appliances. Improper or insufficient power supply can cause fire or electrical shock.
- The product must be properly grounded at the time of installation, or electrical shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly, and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat and cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
- If connecting power to fixed wiring, an all-pole disconnection device which has at least 3mm clearances in all poles, and have a leakage current that may exceed 10mA, the residual current device(RCD) having a rated residual operating current not exceeding 30mA, and disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.

#### TAKE NOTE OF FUSE SPECIFICATIONS

The air conditioner's circuit board (PCB) is designed with a fuse to provide overcurrent protection. The specifications of the fuse are printed on the circuit board ,such as:

**Indoor unit:** T3.15AL/250VAC, T5AL/250VAC, T3.15A/250VAC, T5A/250VAC, etc. **Outdoor unit:** T20A/250VAC(<=18000Btu/h units), T30A/250VAC(>18000Btu/h units)

**NOTE:** For the units with R32 or R290 refrigerant , only the blast-proof ceramic fuse can be used.



#### / WARNINGS FOR PRODUCT INSTALLATION

- 1. Installation must be performed by an authorized dealer or specialist. Defective installation can cause water leakage, electrical shock, or fire.
- 2. Installation must be performed according to the installation instructions. Improper installation can cause water leakage, electrical shock, or fire. (In North America, installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.)
- 3. Contact an authorized service technician for repair or maintenance of this unit. This appliance shall be installed in accordance with national wiring regulations.
- 4. Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, fire, and can cause the unit to fail.
- 5. Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may drop and cause serious injury and damage.
- 6. Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
- 7. For units that have an auxiliary electric heater, **do not** install the unit within 1 meter (3 feet) of any combustible materials.
- 8. **Do not** install the unit in a location that may be exposed to combustible gas leaks. If combustible gas accumulates around the unit, it may cause fire.
- 9. Do not turn on the power until all work has been completed.
- 10. When moving or relocating the air conditioner, consult experienced service technicians for disconnection and reinstallation of the unit.
- 11. How to install the appliance to its support, please read the information for details in "indoor unit installation" and "outdoor unit installation" sections.

### Note about Fluorinated Gasses(Not applicable to the unit using R290 Refrigerant)

- 1. This air-conditioning unit contains fluorinated greenhouse gasses. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself or the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit. (European Union products only).
- 2. Installation, service, maintenance and repair of this unit must be performed by a certified technician.
- 3. Product uninstallation and recycling must be performed by a certified technician.
- 4. For equipment that contains fluorinated greenhouse gases in quantities of 5 tonnes of CO<sub>2</sub> equivalent or more, but of less than 50 tonnes of CO2 equivalent, If the system has a leakdetection system installed, it must be checked for leaks at least every 24 months.
- 5. When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.

#### /N WARNING for Using R32/R290 Refrigerant

 When flammable refrigerant are employed, appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.

For R32 frigerant models:

Appliance shall be installed, operated and stored in a room with a floor area larger than 4m<sup>2</sup>. Appliance shall not be installed in an unvertilated space, if that space is smaller than 4m<sup>2</sup>. For R290 refrigerant models, the minimum room size needed:

<=9000Btu/h units: 13m<sup>2</sup>

>9000Btu/h and <=12000Btu/h units: 17m<sup>2</sup> >12000Btu/h and <=18000Btu/h units: 26m<sup>2</sup> >18000Btu/h and <=24000Btu/h units: 35m<sup>2</sup>

- Reusable mechanical connectors and flared joints are not allowed indoors. (EN Standard Requirements).
- Mechanical connectors used indoors shall have a rate of not more than 3g/year at 25% of the maximum allowable pressure. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated. (**UL** Standard Requirements)
- When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated. (**IEC** Standard Requirements)

### **European Disposal Guidelines**

This marking shown on the product or its literature, indicates that waste electrical and eletrical equipment should not be mixed with general household waste.



**Correct Disposal of This Product** (Waste Electrical & Electronic Equipment)

This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law requires special collection and treatment. **Do not** dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take back the old appliance free of charge.
- The manufacturer will take back the old appliance free of charge.
- Sell the appliance to certified scrap metal dealers.

#### Special notice

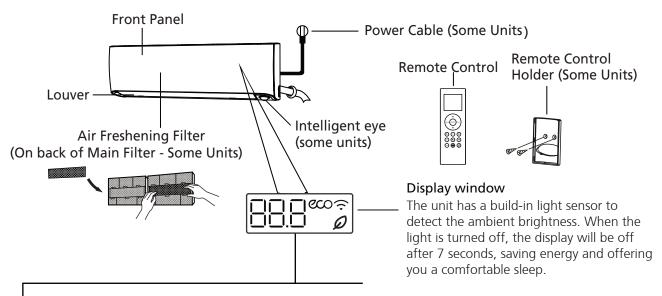
Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.

### **Unit Specifications and Features**

#### **Indoor unit display**

**NOTE:** Different models have different front panel and display window. Not all the indicators describing below are available for the air conditioner you purchased. Please check the indoor display window of the unit you purchased.

Illustrations in this manual are for explanatory purposes. The actual shape of your indoor unit may be slightly different. The actual shape shall prevail.



- " 🔠 🖁 " Displays temperature, operation feature and Error codes:
- " for 3 seconds when:
- TIMER ON is set (if the unit is OFF, " remains on when TIMER ON is set )
- FRESH, SWING, TURBO, or SILENCE features is turned on
- " If or 3 seconds when:
- TIMER OFF is set
- FRESH, SWING, TURBO, or SILENCE features is turned off
- " when defrosting(for cooling & heating units)
- " \square " when unit is self-cleaning(some units)
- "FP" when 8°C(46°F) or 12°C(54°F) heating mode is turned on(some units)
- " when fresh feature is turned on(some units)
- " CO " when ECO feature is activated(some units)
- " when wireless control feature is activated(some units)

Press the LED button on the remote control will turn off the display screen, press the LED button again during 15 seconds will display the room temperature, if press it again after 15 seconds, it will turn on the display screen.

Display Code Meanings

#### **Operating temperature**

When your air conditioner is used outside of the following temperature ranges, certain safety protection features may activate and cause the unit to disable.

#### **Inverter Split Type**

	COOL mode	HEAT mode	DRY mode	FOR OUTDOOR UNITS
Room Temperature	17°C - 32°C (62°F - 90°F)	0°C - 30°C (32°F - 86°F)	10°C - 32°C (50°F - 90°F)	WITH AUXILIARY ELECTRIC HEATER When outside
	0°C - 50°C (32°F - 122°F)			temperature is below 0°C (32°F), we strongly recommend keeping the
Outdoor Temperature	-15°C - 50°C (5°F - 122°F) (For models with low temp. cooling systems.)	-15°C - 30°C (5°F - 86°F)	0°C - 50°C (32°F - 122°F)	unit plugged in at all time to ensure smooth ongoing performance.
	0°C - 52°C (32°F - 126°F)		0°C - 52°C (32°F - 126°F)	
	(For special tropical models)		(For special tropical models)	

### **Fixed-speed Type**

	COOL mode	HEAT mode	DRY mode
Room Temperature	17°C-32°C (62°F-90°F)	0°C-30°C (32°F-86°F)	10°C-32°C (50°F-90°F)
	18°C-43°C (64°F-109°F)		11°C-43°C (52°F-109°F)
Outdoor Temperature	-7°C-43°C (19°F-109°F) (For models with low-temp cooling systems)	-7°C-24°C (19°F-75°F)	18°C-43°C (64°F-109°F)
remperature	18°C-52°C (64°F-126°F) (For special tropical models)	(19 F-75 F)	18°C-52°C (64°F-126°F) (For special tropical models)

**NOTE:** Room relative humidity less than 80%. If the air conditioner operates in excess of this figure, the surface of the air conditioner may attract condensation. Please sets the vertical air flow louver to its maximum angle (vertically to the floor), and set HIGH fan mode.

### To further optimize the performance of your unit, do the following:

- Keep doors and windows closed.
- Limit energy usage by using TIMER ON and TIMER OFF functions.
- Do not block air inlets or outlets.
- Regularly inspect and clean air filters.

A guide on using the infrared remote is not included in this literature package. Not all the functions are available for the air conditioner, please check the indoor display and remote control of the unit you purchased.

#### **Other Features**

#### Auto-Restart(some units)

If the unit loses power, it will automatically restart with the prior settings once power has been restored.

#### Anti-mildew (some units)

When turning off the unit from COOL, AUTO (COOL), or DRY modes, the air conditioner will continue operate at very low power to dry up condensed water and prevent mildew growth.

#### Wireless Control (some units)

Wireless control allows you to control your air conditioner using your mobile phone and a wireless connection.

For the USB device access, replacement, maintenance operations must be carried out by professional staff.

#### Louver Angle Memory(some units)

When turning on your unit, the louver will automatically resume its former angle.

#### Refrigerant Leakage Detection (some units)

The indoor unit will automatically display "EC" or "ELOC" or flash LEDS (model dependent ) when it detects refrigerant leakage.

#### Low Ambient Heating

The advanced inverter technology to withstand the most extreme weather conditions. You can enjoy comfortable and heating air even when the outdoor temperature is as low as -30°C(-22°F).

#### Low Ambient Cooling

With low ambient cooling function, the outdoor fan speed can be changed according to the condenser temperature and AC can run smoothly under the temperature as low as -15°C(5°F).

#### • Intelligent Eye function(some units)

- The system is controlled intelligently under Intelligent eye mode. It can detect the people's activities in the room. The wind can flow away from people, but also can follow people.
- In Cooling mode ,when you are away for 30 minutes, the unit automatically lowers the frequency to save energy(for inverter models only). But this function is disable when the light sensor detects the light is turned off.
- When the room temperature is between 32°C and 40°C(90°F-104°F), the wind flow follow people feature is disable.

#### • 8°C & 12°C (46°F & 54°F)heating function When the air conditioner operates under heating mode with the set temperature of 16°C(60°F), scrolls through operation mode as follows by pressing Temp \_\_\_ buton twice

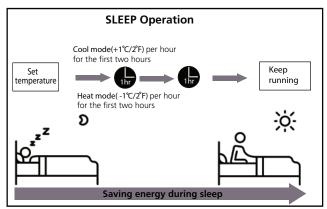
in one second:  $8^{\circ}C(46^{\circ}F)$  heating  $\rightarrow$   $12^{\circ}C(54^{\circ}F)$  heating  $\rightarrow$  Previous heating mode.

#### Sleep Operation

The SLEEP function is used to decrease energy use while you sleep (and don't need the same temperature settings to stay comfortable). This function can only be activated via remote control. And the Sleep function is not available in FAN or DRY mode.

Press the **SLEEP** button when you are ready to go to sleep. When in COOL mode, the unit will increase the temperature by 1°C (2°F) after 1 hour, and will increase an additional 1°C (2°F) after another hour. When in HEAT mode, the unit will decrease the temperature by 1°C (2°F) after 1 hour, and will decrease an additional 1°C (2°F) after another hour.

The sleep feature will stop after 8 hours and the system will keep running with final situation.



#### **Setting Angle of Air Flow**

#### Setting vertical angle of air flow

While the unit is on, use the **SWING(vertical air flow)** button to set the direction of airflow.

- Press the SWING(vertical air flow) button on the remote control once to activate the louver. Each time you press the button, it will adjust the louver by 6°. Press the button until the direction you prefer is reached(see Fig.A)
- To make the houver swing up and down continuously, press and hold the SWING (vertical air flow) button for 2 seconds.
   Press it again to stop the automatic function.

#### Setting horizontal angle of air flow

While the unit is on, use the **SWING(horizontal** air flow) button to set the direction of airflow.

- 1. Press the **SWING(horizontal air flow)** button on the remote control once to activate the louver. Each time you press the button, it will adjust the louver by 6°. Press the button until the direction you prefer is reached (see **Fig.B**).
- To make the houver swing left and right continuously, press and hold the SWING (horizontal air flow) button for 2 seconds. Press it again to stop the automatic function.

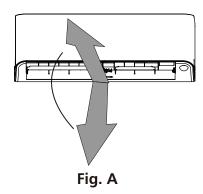
#### **NOTE ON LOUVERS**

Do not move louver by hand. This will cause the louver to become out of sync. If this occurs, turn off the unit and unplug it for a few seconds, then restart the unit. This will reset the louver.

### • Intelligent Eye Operation

While the unit is on, press the Intelligent eye button on the remote control to select wind flow follow people feature or wind flow away from people feature. The intelligent eye can detect people's activities in the room and adjust the horizontal angle of air flow to implement wind flow follow people feature and wind flow away from people feature.

**NOTE:** The wind flow follow people feature is only available for a single people area. If press the SWING button on the remote control, this feature will stops automatically.



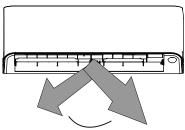
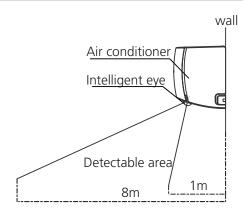
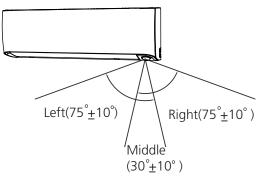


Fig. B

## **A** CAUTION

Do not put your fingers in or near the blower and suction side of the unit. The high-speed fan inside the unit may cause injury.





For example: Detectable area at 25°C. The detectable range is varied according to the room temperature.

### **Manual Operation (Without Remote)**

#### How to operate your unit without the remote control

In the event that your remote control fails to work, your unit can be operated manually with the MANUAL CONTROL button located on the indoor unit. Note that manual operation is not a long-term solution, and that operating the unit with your remote control is strongly recommended.

#### **BEFORE MANUAL OPERATION**

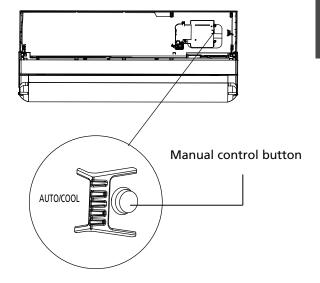
Unit must be turned off before manual operation.

To operate your unit manually:

- 1. Lift the front panel of the indoor unit, and raise it until it clicks in place.
- 2. Locate the **MANUAL CONTROL button** on the right-hand side of the display box.
- 3. Press the MANUAL CONTROL button one time to activate FORCFD AUTO mode.
- 4. Press the **MANUAL CONTROL button** again to activate FORCED COOLING mode.
- 5. Press the MANUAL CONTROL button a third time to turn the unit off.
- 6. Close the front panel.

#### **CAUTION**

The manual button is intended for testing purposes and emergency operation only. Please do not use this function unless the remote control is lost and it is absolutely necessary. To restore regular operation, use the remote control to activate the unit.



### **Care and Maintenance**

#### **Cleaning Your Indoor Unit**



#### **BEFORE CLEANING OR** MAINTENANCE

ALWAYS TURN OFF YOUR AIR CONDITIONER SYSTEM AND DISCONNECT ITS POWER SUPPLY BEFORE CLEANING OR MAINTENANCE.



### / CAUTION

Only use a soft, dry cloth to wipe the unit clean. If the unit is especially dirty, you can use a cloth soaked in warm water to wipe it clean.

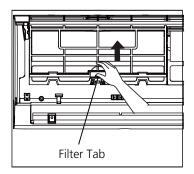
- Do not use chemicals or chemically treated cloths to clean the unit
- **Do not** use benzene, paint thinner, polishing powder or other solvents to clean the unit. They can cause the plastic surface to crack or deform.
- **Do not** use water hotter than 40°C (104°F) to clean the front panel. This can cause the panel to deform or become discolored.

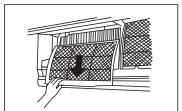
### **Cleaning Your Air Filter**

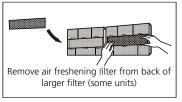
A clogged air conditioner can reduce the cooling efficiency of your unit, and can also be bad for your health. Make sure to clean the filter once every two weeks.

- 1. Lift the front panel of the indoor unit.
- 2. First press the tab on the end of filter to loosen the buckle, lift it up, then pull it towards yourself.
- 3. Now pull the filter out.
- 4. If your filter has a small air freshening filter, unclip it from the larger filter. Clean this air freshening filter with a hand-held vacuum.
- 5. Clean the large air filter with warm, soapy water. Be sure to use a mild detergent.

- 6. Rinse the filter with fresh water, then shake off excess water.
- 7. Dry it in a cool, dry place, and refrain from exposing it to direct sunlight.
- 8. When dry, re-clip the air freshening filter to the larger filter, then slide it back into the indoor unit.
- 9. Close the front panel of the indoor unit.











#### / CAUTION

Do not touch air freshening (Plasma) filter for at least 10 minutes after turning off the unit.

### **A** CAUTION

- Before changing the filter or cleaning, turn off the unit and disconnect its power supply.
- When removing filter, do not touch metal parts in the unit. The sharp metal edges can cut you.
- Do not use water to clean the inside of the indoor unit. This can destroy insulation and cause electrical shock.
- Do not expose filter to direct sunlight when drying. This can shrink the filter.

#### **Air Filter Reminders (Optional)**

#### **Air Filter Cleaning Reminder**

After 240 hours of use, the display window on the indoor unit will flash "CL." This is a reminder to clean your filter. After 15 seconds, the unit will revert to its previous display.

To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "CL" indicator will flash again when you restart the unit.

#### Air Filter Replacement Reminder

After 2,880 hours of use, the display window on the indoor unit will flash "nF." This is a reminder to replace your filter. After 15 seconds, the unit will revert to its previous display.

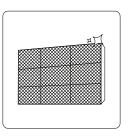
To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "nF" indicator will flash again when you restart the unit.

### **!** CAUTION

- Any maintenance and cleaning of outdoor unit should be performed by an authorized dealer or a licensed service provider.
- Any unit repairs should be performed by an authorized dealer or a licensed service provider.

#### Maintenance – Long Periods of Non-Use

If you plan not to use your air conditioner for an extended period of time, do the following:



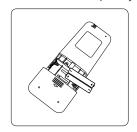
Clean all filters



Turn on FAN function until unit dries out completely



Turn off the unit and disconnect the power



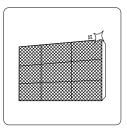
Remove batteries from remote control

# Maintenance – Pre-Season Inspection

After long periods of non-use, or before periods of frequent use, do the following:



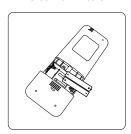
Check for damaged wires



Clean all filters



Check for leaks



Replace batteries





Make sure nothing is blocking all air inlets and outlets

## **Troubleshooting**

#### **^ SAFETY PRECAUTIONS**

If ANY of the following conditions occurs, turn off your unit immediately!

- The power cord is damaged or abnormally warm
- You smell a burning odor
- The unit emits loud or abnormal sounds
- A power fuse blows or the circuit breaker frequently trips
- Water or other objects fall into or out of the unit

#### DO NOT ATTEMPT TO FIX THESE YOURSELF! CONTACT AN AUTHORIZED SERVICE PROVIDER IMMEDIATELY!

#### **Common Issues**

The following problems are not a malfunction and in most situations will not require repairs.

Issue	Possible Causes		
Unit does not turn on when pressing ON/OFF button	The Unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.		
The unit changes from COOL/HEAT mode to FAN mode	The unit may change its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating in the previously selected mode again.		
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will continue operating when the temperature fluctuates again.		
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.		
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.		
The indoor unit makes	A rushing air sound may occur when the louver resets its position.		
noises	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.		
Both the indoor unit and outdoor unit make	Low hissing sound during operation: This is normal and is caused by refrigerant gas flowing through both indoor and outdoor units.		
noises	Low hissing sound when the system starts, has just stopped running, or is defrosting: This noise is normal and is caused by the refrigerant gas stopping or changing direction.		
	Squeaking sound: Normal expansion and contraction of plastic and metal parts caused by temperature changes during operation can cause squeaking noises.		

Issue	Possible Causes
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.
bad odol	The unit's filters have become moldy and should be cleaned.
The fan of the outdoor unit does not operate  During operation, the fan speed is controlled to optimize product operation	
Operation is erratic, unpredictable, or unit is unresponsive	Interference from cell phone towers and remote boosters may cause the unit to malfunction. In this case, try the following:  Disconnect the power, then reconnect. Press ON/OFF button on remote control to restart operation.

**NOTE:** If problem persists, contact a local dealer or your nearest customer service center. Provide them with a detailed description of the unit malfunction as well as your model number.

### **Troubleshooting**

When troubles occur, please check the following points before contacting a repair company.

Problem	Possible Causes	Solution
	Temperature setting may be higher than ambient room temperature	Lower the temperature setting
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger
	The air filter is dirty	Remove the filter and clean it according to instructions
Poor Cooling Performance	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
	Too many sources of heat in the room (people, computers, electronics, etc.)	Reduce amount of heat sources
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
	SILENCE function is activated (optional function)	SILENCE function can lower product performance by reducing operating frequency. Turn off SILENCE function.

Problem	Possible Causes	Solution		
	Power failure	Wait for the power to be restored		
	The power is turned off	Turn on the power		
The unit is not working	The fuse is burned out	Replace the fuse		
Working	Remote control batteries are dead	Replace batteries		
	The Unit's 3-minute protection has been activated	Wait three minutes after restarting the unit		
	Timer is activated	Turn timer off		
The unit starts and	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant.		
stops frequently	Incompressible gas or moisture has entered the system.	Evacuate and recharge the system with refrigerant		
	The compressor is broken	Replace the compressor		
	The voltage is too high or too low	Install a manostat to regulate the voltage		
	The outdoor temperature is extremely low	Use auxiliary heating device		
Poor heating performance	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use		
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant		
Indicator lamps continue flashing	The unit may stop operation or continue to run safely. If the indicator lamps continue to flash or error codes appear, wait for about 10			
Error code appears and begins with the letters as the following in the window display of indoor unit:  • E(x), P(x), F(x) • EH(xx), EL(xx), EC(xx) • PH(xx), PL(xx), PC(xx)				

**NOTE:** If your problem persists after performing the checks and diagnostics above, turn off your unit immediately and contact an authorized service center.

## **Accessories**

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or cause the equipment to fail. The items are not included with the air conditioner must be purchased separately.

Name of Accessories	Q'ty(pc)	Shape	Name of Accessories	Q'ty(pc)	Shape
Manual	2-3	Manual	Remote controller	1	
Drain joint (for cooling & heating models)	1		Battery	2	<b>(a)</b>
Seal (for cooling & heating models)	1	0	Remote controller holder(optional)	1	
Mounting plate	1		Fixing screw for remote controller holder(optional)	2	<b>411111</b> (
Anchor	5~8 (depending on models)		Small Filter (Need to be installed on the back of main air filter	1~2 (depending	
Mounting plate fixing screw	5~8 (depending on models)	<b>4000000</b> (	by the authorized technician while installing the machine)	on models)	

Name	Shape		Quantity(PC)
		Φ6.35(1/4in)	
	Liquid side	Φ <b>9.52(3/8in)</b>	
Connecting pipe assembly		Ф <b>9.52(3/8in)</b>	Parts you must purchase separately. Consult the dealer
, <b>,</b>	Gas side	Φ12.7(1/2in)	about the proper pipe size of
		Φ <b>16(5/8in)</b>	the unit you purchased.
		Φ <b>19(3/4in)</b>	
Magnetic ring and belt (if supplied ,please refer to the wiring diagram to install it on the connective cable.)	1 2 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Pass the belt through the hole of the Magnetic ring to fix it on the cable	Varies by model

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details. Any updates to the manual will be uploaded to the service website, please check for the latest version.

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